

## BENCH GRINDER WITH SANDING BELT MODEL NO: CBG6SC

PART NO: 6502130

## OPERATING & MAINTENANCE INSTRUCTIONS



ORIGINAL INSTRUCTIONS

DL06/23 - Rev 2

## INTRODUCTION

Thank you for purchasing this CLARKE Bench Grinder with sanding belt.

Before attempting to use this product, please read this manual thoroughly and follow the instructions carefully. In doing so you will ensure the safety of yourself and that of others around you, and you can look forward to your purchase giving you long and satisfactory service.

## GUARANTEE

This product is guaranteed against faulty manufacture for a period of 12 months from the date of purchase. Please keep your receipt which will be required as proof of purchase.

This guarantee is invalid if the product is found to have been abused or tampered with in any way, or not used for the purpose for which it was intended.

Faulty goods should be returned to their place of purchase, no product can be returned to us without prior permission.

This guarantee does not effect your statutory rights.

## **ENVIRONMENTAL PROTECTION**



Do not dispose of this product with general household waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of according to the laws governing Waste Electrical and Electronic Equipment.

Through the purchase of this product, the customer is taking on the obligation to deal with the WEEE in accordance with the WEEE regulations in relation to the treatment, recycling & recovery and environmentally sound disposal of the WEEE.

In effect, this means that this product must not be disposed of with general household waste. It must be disposed of according to the laws governing Waste Electrical and Electronic Equipment (WEEE) at a recognised disposal facility.

## **GENERAL SAFETY RULES**



CAUTION: FAILURE TO FOLLOW THESE PRECAUTIONS COULD RESULT IN PERSONAL INJURY, AND/OR DAMAGE TO PROPERTY. PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE FOR FUTURE REFERENCE.

#### WORK ENVIRONMENT

- 1. Keep the work area clean, tidy and well lit. Cluttered and dark areas invite accidents
- 2. DO NOT operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- 3. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

#### **PERSONAL SAFETY**

- 1. Stay alert, watch what you are doing and use common sense when operating a power tool. DO NOT use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in personal injury.
- 2. AVOID accidental starting. Ensure the switch is in the off position before plugging in. Plugging in power tools that have the switch on invites accidents.
- 3. DO NOT overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- 4. Dress properly. DO NOT wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- 5. Eye protection manufactured to the current European safety standards should be worn when operating grinding equipment. Eye protectors must provide protection from flying particles from the front and the side.

### GENERAL USE AND CARE OF POWER TOOLS

- 1. ALWAYS check for any damage or condition that could affect the grinder's operation. Any damaged part should be properly repaired.
- 2. NEVER use the grinder if it is defective or operating abnormally.
- 3. NEVER abuse the mains cable. Never yank the cable to disconnect it from the socket. Keep the cable away from sharp edges/hot surfaces.

- 4. NEVER carry out any alterations or modifications to this product.
- 5. NEVER wipe the machine clean with solvents. Wipe plastic parts with a soft cloth, slightly dampened with soapy water.
- 6. NEVER attempt any repairs yourself. If you have a problem with this product contact your local CLARKE dealer.
- 7. DO NOT use the tool for any purpose than that described in this manual.
- 8. ALWAYS maintain the tool with care. Keep it clean for the best and safest performance.
- 9. DO NOT force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate which it was designed.
- 10. DO NOT use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- 11. Store idle tools out of the reach of children and DO NOT allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- 12. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- 13. Use the power tool and accessories in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from intended could result in a hazardous situation.

### **ELECTRICAL SAFETY**

- 1. Power tool plugs must match the outlet. NEVER modify the plug in any way. DO NOT use adapter plugs with earthed (grounded) power tools. Correct plugs and matching outlets will reduce the risk of electric shock.
- 2. DO NOT abuse the cable. NEVER use it for carrying, pulling or unplugging the power tool. Keep the cable away from heat, oil, sharp edges or moving parts. Damaged or entangled cables increase the risk of electric shock.
- 3. DO NOT expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock. If operating the power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.

4. When operating a power tool outdoors, use an extension cable suitable for outdoor use. Use of a cable suitable for outdoor use reduces the risk of electric shock.

### **BELT/DISC SANDER SAFETY**

- 1. ALWAYS wear a dust mask when using this machine. Be aware that harmful or toxic dusts could be produced when sanding some woods.
- 2. ALWAYS use the table to support the workpiece.
- 3. ALWAYS check to ensure the attachments are secure before starting.
- 4. ALWAYS maintain a suitable clearance between table and sanding belt.
- 5. ALWAYS hold the workpiece firmly so that it cannot be torn from your hands
- 6. ALWAYS ensure that nails or foreign objects have been removed from a workpiece beforehand. Nails etc. will destroy the belt.
- 7. NEVER sand pieces which cannot be held firmly by hand.

### **GRINDING STONE SAFETY**

- 1. Check the speed of the grindstone before fitting to your grinder. NEVER use a stone with a rpm speed less than the rpm speed of your grinder.
- 2. The outside diameter and thickness of your accessories must be within the capacity rating of the power tool. The correct size accessories can be correctly guarded and controlled.
- 3. NEVER use a stone that is chipped, cracked or damaged. Fragments from a broken or damaged grinding stone can cause serious injury. Make sure that defective stones are destroyed and not used.
- 4. Bonded abrasive products are breakable and shall therefore be handled with utmost care. The use of damaged or improperly mounted or used abrasive products is dangerous and can cause serious injuries.
- 5. ALWAYS refer to the label for specified usage and observe the safety information. DO NOT use for purposes other than specified.
- 6. ALWAYS use the correct stone for it's intended task. Using the incorrect stone can cause serious injury.
- 7. Allow the stone and tool to do the work. NEVER force the workpiece against the stone as this could cause kickback and/or shatter the stone causing serious injury.
- 8. NEVER use a damaged grinding stone. Inspect the stone before each use for chips, cracks or excess wear. If the tool or accessory is dropped, inspect for damage or install a new accessory. After fitting the accessory, position yourself away from the plane of the rotating accessory and run the tool at full speed. Damaged stones may break apart during this test.

- 9. Abrasive products shall be handled and transported with care. Abrasive products shall be stored in such a manner that they are not subjected to mechanical damage and harmful environmental influences.
- 10. DO NOT use separate reducing bushes or adapters to adapt large hole abrasive wheels. DO NOT force a stone onto a machine or alter the size of the arbor hole.

### **BENCH GRINDER SAFETY WARNINGS**

- 1. Hold aNY tool or blade being sharpened firmly to prevent loss of control.
- 2. NEVER install a abrasive flap wheel or sanding disc on this grinder.
- 3. ALWAYS replace a cracked grinding wheel immediately.
- 4. NEVER use damaged or incorrect grindstones. The stone and retaining fixtures were specially designed for your grinder, for optimum performance and safety of operation. Inspect the condition of the grinding stone before use and do not use if any damage is found.
- 5. ALWAYS use the tool rests to steady the workpiece, the torque of the spinning grinding wheel may pull the workpiece from your hands.
- 6. ALWAYS check for damaged parts. Before further use any part that is damaged should be carefully checked to determine if it would operate properly and perform its intended function. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the tool's operation. A part that is damaged should be properly repaired or replaced at an authorised service center. Following this rule will reduce the risk of electric shock, fire or serious injury.
  - **NOTE:** Bench grinders used in industrial environments may be subject to the The Provision and Use of Work Equipment regulations 1992 and/or the training requirement of The Abrasive Wheels Regulations 1970), or other legislation. If in doubt seek advice

## SAFETY SYMBOLS

The meanings of the markings and symbols on the product are shown below

C	Read this manual before use and keep in a safe place for future reference	Wear eye protection when using this tool.
	Wear ear protection	Wear dust mask.

## **ELECTRICAL CONNECTIONS**

#### WARNING! READ THESE ELECTRICAL SAFETY INSTRUCTIONS THOROUGHLY BEFORE CONNECTING THE PRODUCT TO THE MAINS SUPPLY.

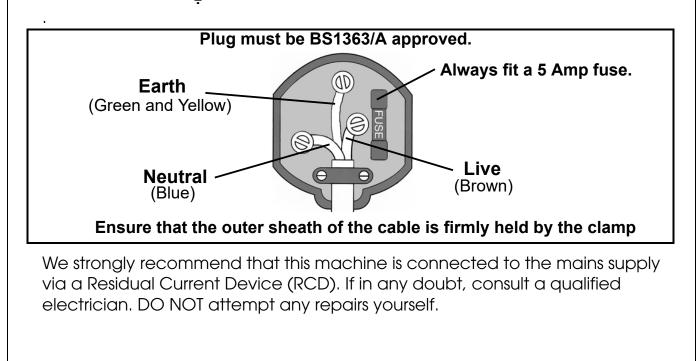
Before switching the product on, make sure that the voltage of your electricity supply is the same as that indicated on the rating plate. This product is designed to operate on 230VAC 50Hz. Connecting it to any other power source may cause damage.

This product may be fitted with a non-rewireable plug. If it is necessary to change the fuse in the plug, the fuse cover must be refitted. If the fuse cover becomes lost or damaged, the plug must not be used until a suitable replacement is obtained.

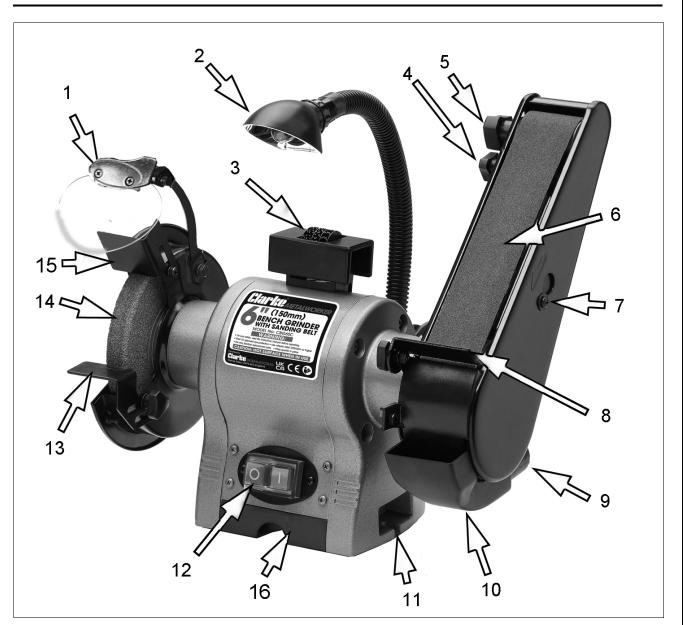
If the plug has to be changed because it is not suitable for your socket, or due to damage, it should be cut off and a replacement fitted, following the wiring instructions shown below. The old plug must be disposed of safely, as insertion into a mains socket could cause an electrical hazard.

If the colours of the wires in the power cable of this product do not correspond with the markings on the terminals of your plug, proceed as follows.

- The **Blue** wire must be connected to the terminal marked **N** or coloured **Black**.
- The **Brown** wire must be connected to the terminal marked **L** or coloured **Red**.
- The Yellow and Green wire must be connected to the terminal marked E or br coloured Green.



### **OVERVIEW**



No	Description
1	Eye Shield
2	Flexible Lamp
3	Grinding Wheel Dresser
4	Belt Tracking Adjustment Knob
5	Belt Tension Knob
6	Sanding Belt
7	Side Guard Release Screw
8	Sanding Workpiece Rest

Description
Dust Extract Port
Dust Collector/Belt guard
Mounting Bolt Location
On/Off Switch
Tool Rest
Grinding Wheel
Spark Deflector
Coolant Tray

8

## ASSEMBLY

#### INVENTORY

The machine is supplied with the following items. If any items are missing or damaged, please contact the dealer where you purchased the product.

- 1 x Eye Guard
- 2 x Tool Rests (1x grinding/ 1 x sanding)
- 1 x Spark Deflector
- 1 x Grinding Wheel (fitted)
- 1 x Sanding Belt (fitted)
- 1 x Wheel Dresser
- 1 x Wrench

### MOUNTING THE MACHINE ON A WORKBENCH

- **NOTE:** We highly recommend that you bolt this machine securely to a workbench to gain maximum stability.
- Using the base of the machine as a template, mark and drill the workbench at the positions of the mounting holes in the base.
- 2. Bolt the bench grinder to the bench with suitable bolts, washers and nuts (not supplied).



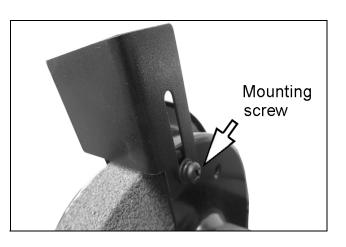
### FITTING THE GRINDING WHEEL TOOL REST

- 1. Fix the tool rest to the bench grinder with the wingnut as shown.
  - The tool rest is adjustable and should be positioned as close as practical to the grinding wheel.
  - Ensure that the tool rest is firmly fixed and horizontal.



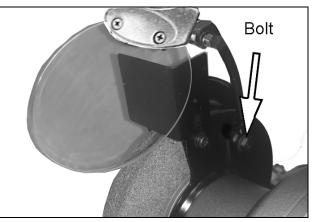
### FITTING THE SPARK DEFLECTOR

Fit the spark deflector to the grinding wheel guard using the screw and washers provided.



### FITTING THE EYESHIELD

Fit the eyeshield to the grinding wheel guard using the support arm, bolt and washers provided.



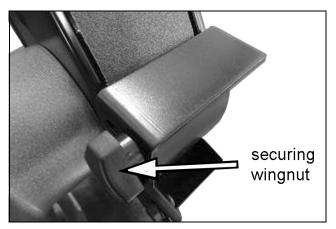
### FITTING THE SANDING WORK REST

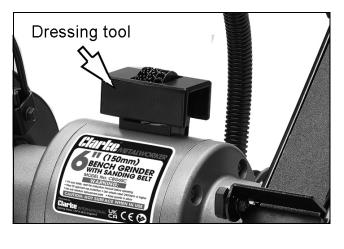
Fit the work rest to the sanding belt guard using the plastic wingnut, nut and washer provided.

FITTING THE DRESSING TOOL

Mount the dressing wheel on the

bracket on top of the machine.





#### 10

### **USING THE MACHINE FOR GRINDING**



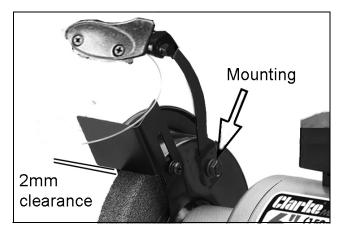
WARNING: FRAGMENTS FROM A BROKEN/DETACHED GRINDING WHEEL CAN CAUSE INJURY.

WARNING: ENSURE THAT THE WORKING POSITION ADOPTED DOES NOT CAUSE OPERATOR FATIGUE WHICH MAY LEAD TO LOSS OF CONTROL OF THE TOOL BEING GROUND.

WARNING: THE GRINDING WHEEL WILL CONTINUE TO ROTATE BRIEFLY AFTER THE OFF SWITCH HAS BEEN PRESSED.

#### SETTING THE SPARK DEFLECTOR AND EYE SHIELD

- Slacken the spark arrestor securing screw and position the arrester so that the bottom edge is adjacent to the wheel, with a clearance of approximately 2 mm. Tighten the screw to secure in position.
- Secure the eye shield in position. The eye shield should be a tight enough fit on its mounting that it does not move under operational

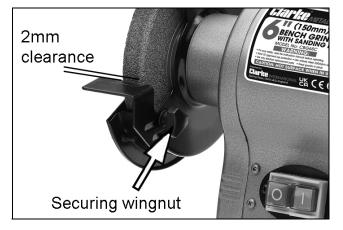


vibration, but loose enough so that it may easily be positioned by hand.

3. Check the grinding wheel guard and make any adjustments necessary before use.

#### SETTING THE TOOLREST

- Slacken the tool rest securing knob and position the rest so that it is adjacent to the grinding wheel with a clearance of approximately 2 mm. Tighten the bolt to secure in position.
  - NEVER attempt to grind a piece of metal that is thinner than the gap between the tool rest and the grinding wheel.



### **USING THE GRINDING WHEEL**



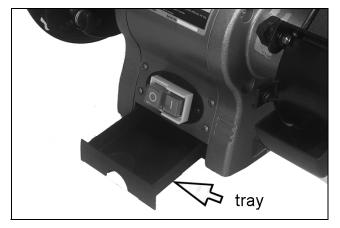
#### WARNING: APPLYIING EXCESSIVE FORCE TO THE GRINDING WHEEL CAN BE DANGEROUS AND COULD CAUSE DAMAGE TO THE MACHINE. NEVER ATTEMPT TO USE THE SIDE OF THE GRINDING WHEEL.

- 1. Turn the grinding wheel by hand to ensure it is free, then switch ON by pushing the switch so that the "I"is depressed. To switch OFF push the switch so that the "O" is depressed.
- 2. Press the workpiece to be ground, evenly onto the grinding stone and move the workpiece sideways across the stone. Make sure that at least half the width of the workpiece always presses on the grinding stone at any time to avoid damage to the stone.
- 3. Allow the machine to do the work. DO NOT apply excessive pressure on the tool when grinding or to the belt when sanding
- 4. The clearance between the grinding wheel and tool rest should be maintained. If the clearance gap is greater than the thickness of the metal being ground there is a danger that the force of grinding will cause the work piece to be pulled into the gap and is potentially dangerous. An incorrect gap could also cause "chatter" which could result in damage to the wheel.
- 5. The plastic tray can be used to contain coolant for use during grinding.

### **SHARPENING TIPS**

#### SCISSORS

If possible, take the scissors apart to make the sharpening operation easier and safer. Remove material only from the outside surface and



work from the handle end of the blade towards the tip.

#### KNIVES

Remove metal equally from both faces, working from the handle end of the blade towards the tip.

### **USING THE BUILT IN LIGHT**

The built in light will come on whenever the machine is switched on.

The arm can be adjusted to set the light in the most suitable position.

## **USING THE MACHINE FOR SANDING**



WARNING: ENSURE THAT THE WORKING POSITION ADOPTED DOES NOT CAUSE OPERATOR FATIGUE WHICH MAY LEAD TO LOSS OF CONTROL OF THE WORKPIECE BEING SANDED.

WARNING: THE SANDING BELT WILL CONTINUE TO ROTATE BRIEFLY AFTER THE OFF SWITCH HAS BEEN PRESSED.

### SETTING THE SANDER WORK REST

Slacken the wingnut that secures the work rest in place and position the rest so that it is adjacent to the belt edge and at 90 degrees to the belts surface with approximately 2 mm clearance. Tighten the wingnut to secure in position.

### **USING THE SANDING BELT**

 Switch the motor ON by pushing the switch so that the "I" is



depressed, and allow the machine to reach full speed. To switch the motor OFF push the switch so that the "0" is depressed.

2. Hold the workpiece firmly on the work rest and apply slight pressure to the sanding belt, allowing the machine to do the work.

### MAINTENANCE

#### **GENERAL MAINTENANCE**

Make sure that all components are tight and secure. ALWAYS have any damaged or worn parts repaired or replaced by qualified service personnel. DO NOT attempt to repair the bench grinder unless you are qualified to do so.

The drive motor and bearings are sealed units and require no regular maintenance. Should you require assistance, contact your service agent.

The grinding stone will wear down with use and may well go out of true. Use the dressing wheel or stone grader to correct the trueness and to remove worn, glazed areas from the stone.

The stone will have a finite life expectancy dependant upon the nature of the work being done. Periodically, make a note of the wheel diameter and replace the (150mm dia) wheel if it reduces to as little as (130mm) in diameter.

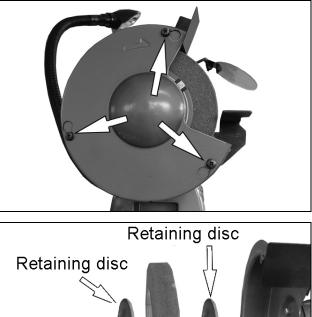
### INSTALLING A NEW GRINDING WHEEL

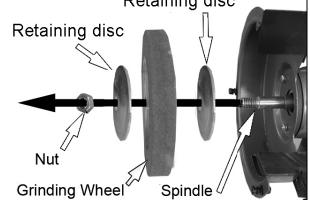


## WARNING: NEVER OPERATE THE GRINDING WHEEL WITHOUT THE GUARD FITTED IN POSITION.

To renew or change the grinding wheels, proceed as follows.

- 1. Switch off and un-plug from power supply. Remove the grinding wheel cover by loosening the three retaining screws and twisting the guard anti-clockwise to disengage it from the machine.
- 2. Hold or jam the sanding belt roller to stop the drive shaft rotating and remove the nut and retaining disc securing the grinding wheel, remembering that the nut has a LEFT HAND THREAD.
- 3. Remove the used wheel and replace with a new one.
  - DO NOT overtighten the wheel retaining nut.





- 4. Refit the grinding wheel cover and re-adjust the tool rest and spark arrester brackets to suit the new wheel.
- 5. Switch the machine on and allow it to rotate freely for at least one minute

### DRESSING A NEW STONE

New grinding stones are frequently not true, or in time can become grooved, glazed (built-up), out of round, or otherwise mis-shapen. To correct these defects, a grinding stone dresser is supplied with the machine. Further items are available from your CLARKE dealer.

- ET125 Grinding Wheel Dresser Part No:1700225
- ET154 ½ Carat Diamond Tip Wheel Dresser Part No:1700329
- 1. If the grinding stone is new, allow it to spin for a minute with no load. Check that it is spinning straight and true. If not, it will require dressing before use.

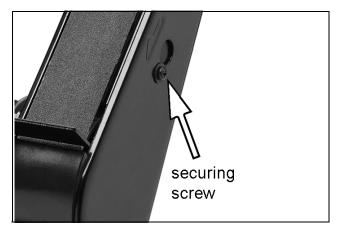
- 2. Stand to the side of the stone and hold the dresser handle firmly. Place the dresser on the tool support so that its wheels can move freely (i.e, the exposed part of the wheel should be facing up). Run the stone and apply the dresser to the surface of the stone.
- 3. When the abrasive wheel starts to become clogged with debris, use the dresser tool supplied to clean (dress) it

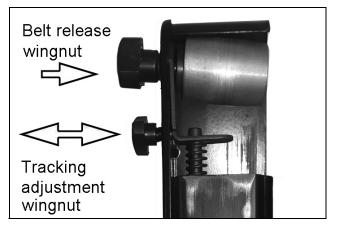
### CHANGING THE SANDING BELT

To renew or change the sanding belt proceed as follows:

- Unplug from the power supply. Remove the sander side cover by unscrewing the securing screw.
- 2. Slacken the top roller securing wingnut, allowing the top roller to move slightly off its axis as shown.
- Slide the belt off and replace with a new one, ensuring it lies centrally on the top and bottom rollers
- 4. Retighten the top roller securing wingnut till it becomes firm but NOT too tight. The belt should now be fairly taught and positioned centrally on the rollers.

#### IMPORTANT: The belt needs just enough tension to ensure that it does not slip on the rollers whilst under load, however too much tension will shorten the working life of the belt and the machine.





- 5. Replace the sanding belt cover.
- 6. Rotate the belt by hand whilst screwing the Tracking Adjustment screw in or out to ensure the belt runs centrally on the rollers. Turn the screw anticlockwise to move the belt outwards (towards the outer cover), or clockwise to move inwards.
- 7. When satisfied, plug the machine into the power supply and switch on. Make fine adjustments with the Tracking Adjustment screw if necessary.

### **CLEANING & STORAGE**

Clean the exterior of the machine if required using a mild detergent or mild solvent. NEVER immerse the machine in water. To reduce any fire hazard, keep

any cooling vents clear. If not bolted to a workbench, store the grinder in a clean, dry location, out of reach of children.

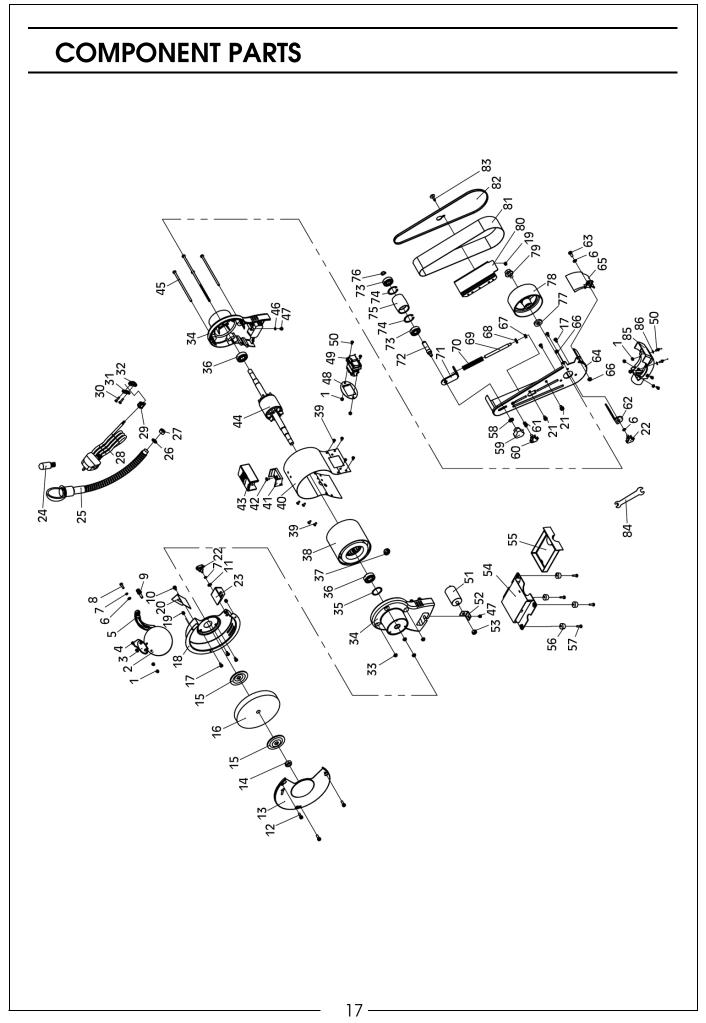
### ACCESSORIES

Description	Part No
Grinding Wheel - Fine (1/2" bore)	6501043
Grinding Wheel - Medium (1/2" bore)	6501044
Grinding Wheel - Coarse (1/2" bore)	6501045
Grinding Wheel Dressing Tool - GWD1	6501120
Sanding Belts - Fine (pack of 5)	6502115
Sanding Belts - Medium (pack of 5)	6502120
Sanding Belts - Coarse (pack of 5)	6502125
Bench Grinder Stand CBGS2	6501142

### TROUBLESHOOTING

Problem	Possible Cause	Action
Motor doesn't start	a) ON/OFF switch damaged b) Switch cable damaged c) ON/Off relay damaged d) Fuse blown e) Motor burnt out	<ul> <li>a-d) Replace all damaged parts before using the machine.</li> <li>e) Contact your service centre to have machine repaired by a skilled technician</li> </ul>
Machine gets slower during work	Too much pressure on the workpiece	Reduce pressure on the workpiece
Sanding belt comes off drive pulleys	Belt does not run straight	Reset the tracking and tensioner
Wood gets burnt during sanding	a) Sanding belt dirty b) excessive pressure on the workpiece	a) Replace belt b) Reduce pressure on work piece

\_\_\_\_\_



Parts & Service: 020 8988 7400 / E-mail: Parts@clarkeinternational.com or Service@clarkeinternational.com

## **COMPONENT PARTS**

2         Eye sh           3         Shield           4         Screw           5         Eye sh           6         Wash           7         Spring           8         Bolt M           9         Bolt M           10         Screw           11         Wash           12         Screw           13         Left sh           14         Nut M           15         Retain           16         Grind           17         Screw           18         Inner           19         Lock n           20         Spark           21         Screw           22         Brack           23         Tool ref           24         Lightk           25         Spiral           26         Wash           27         Thin n           28         Powe	ription
3Shield4Screw5Eye shield6Wash7Spring8Bolt M9Bolt M10Screw11Wash12Screw13Left shield14Nut M15Retain16Grind17Screw18Inner19Lock for20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin m28Powe	14 with flange
4Screw5Eye sh6Wash7Spring8Bolt M9Bolt M10Screw11Wash12Screw13Left sh14Nut M15Retain16Grind17Screw18Inner19Lock for20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin m28Powe	nield
5Eye sh6Wash7Spring8Bolt N9Bolt N10Screw11Wash12Screw13Left sh14Nut N15Retain16Grind17Screw18Inner19Lock n20Spark21Screw22Brack23Tool ne24Lightk25Spiral26Wash27Thin n28Powe	d mounting plate
6Wash7Spring8Bolt M9Bolt M10Screw11Wash12Screw13Left st14Nut M15Retain16Grind17Screw18Inner19Lock f20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin m28Powe	v M4x11
7Spring8Bolt M9Bolt M10Screw washe11Wash12Screw13Left st14Nut M15Retain16Grind17Screw18Inner19Lock f20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin n28Powe	nield support
8Bolt M9Bolt M10Screw washe11Wash12Screw13Left st14Nut M15Retain16Grind17Screw18Inner19Lock20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin n28Powe	er
9Bolt M10Screw wash11Wash12Screw13Left sh14Nut M15Retain16Grind17Screw18Inner19Lock f20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin m28Powe	g washer
10Screw wash11Wash12Screw13Left sh14Nut N15Retain16Grind17Screw18Inner19Lock n20Spark21Screw22Brack23Tool n24Lightk25Spiral26Wash27Thin n28Powe	//5x16
washe 11 Wash 12 Screw 13 Left sh 14 Nut M 15 Retain 16 Grind 17 Screw 18 Inner 19 Lock 20 Spark 21 Screw 22 Brack 23 Tool re 24 Lighth 25 Spiral 26 Wash 27 Thin n 28 Powe	16x30 & spring washer
12Screw13Left st14Nut N15Retain16Grind17Screw18Inner19Lock20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin n28Powe	v M5x8 & spring washer/ er
13Left sh14Nut M15Retain16Grind17Screw18Inner19Lock20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin n28Powe	er
14Nut M15Retain16Grind17Screw18Inner19Lock20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin m28Powe	v M5x18 & spring washer
<ul> <li>15 Retain</li> <li>16 Grind</li> <li>17 Screw</li> <li>18 Inner</li> <li>19 Lock</li> <li>20 Spark</li> <li>21 Screw</li> <li>22 Brack</li> <li>23 Tool re</li> <li>24 Lightk</li> <li>25 Spiral</li> <li>26 Wash</li> <li>27 Thin m</li> <li>28 Powe</li> </ul>	hield cover plate
16Grind17Screw18Inner19Lock20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin n28Powe	112
<ul> <li>17 Screw</li> <li>18 Inner</li> <li>19 Lock</li> <li>20 Spark</li> <li>21 Screw</li> <li>22 Brack</li> <li>23 Tool re</li> <li>24 Lightk</li> <li>25 Spiral</li> <li>26 Wash</li> <li>27 Thin n</li> <li>28 Powe</li> </ul>	ning disc
18Inner19Lock20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin n28Powe	ling stone
19Lock20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin n28Powe	v M5x10 & spring washer
20Spark21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin n28Powe	hood guard
21Screw22Brack23Tool re24Lightk25Spiral26Wash27Thin n28Powe	nut M5
<ul> <li>22 Brack</li> <li>23 Tool re</li> <li>24 Lighth</li> <li>25 Spiral</li> <li>26 Wash</li> <li>27 Thin n</li> <li>28 Powe</li> </ul>	: baffle
<ul> <li>23 Tool re</li> <li>24 Lightk</li> <li>25 Spiral</li> <li>26 Wash</li> <li>27 Thin n</li> <li>28 Powe</li> </ul>	v M5x10 & springwasher
<ul> <li>24 Lightk</li> <li>25 Spiral</li> <li>26 Wash</li> <li>27 Thin n</li> <li>28 Powe</li> </ul>	et locking knob M5x10
25Spiral26Wash27Thin n28Powe	est (grindstone)
26 Wash 27 Thin n 28 Powe	oulb -12V/10W
27 Thin n 28 Powe	lamp assembly
28 Powe	er
	nut M10x1
20 Cable	er cable
29 Cable	e grommet
30 Screw	v M4x16

No	Description
31	Cable clamp backing plate
32	Cable clamp plate
33	Hex nut M5 with flange
34	End cover
35	Wave spring D35
36	Bearing 6202-2RZ
37	Cable gland
38	Stator
39	Screw M4x8
40	Motor housing
41	Dressing tool holder
42	Screw M5x8
43	Dressing tool
44	Rotor
45	Long bolt and washer M5x131
46	External teeth lockwasher
47	Screw M4x7 & springwashers
48	Switch baseplate
49	On/off switch
50	Screw M4x8
51	Capacitor 6UF/450V
52	Capacitor support
53	Nut M8
54	Coolant tray baseplate
55	Coolant tray
56	Rubber foot
57	Screw M4x16 & washer
58	Washer
59	Locking knob M8
60	Sanding belt adjustment knob

## **COMPONENT PARTS**

No	Description
61	Belt alignment spring
62	Toolrest (Sanding)
63	Screw M5x12
64	Right guard inner hood
65	Sanding belt guard
66	Hex nut M5 with flange
67	Hex nut M6
68	Thin nut M8
69	Adjusting rod
70	Compression spring
71	Tensioning plate
72	Driven shaft
73	Bearing 6201-2RZ

No	Description
74	Circlip
75	Driven roller
76	Circlip
77	Spacer bush
78	Driver
79	Hex nut M12 with flange
80	Belt platten
81	Belt
82	Right cover plate
83	Screw M5x20 & washer
84	Wrench 8x10
85	Dust extract hood
86	Washer

### **PRODUCT SPECIFICATIONS**

Feature	Value
Overall Dimensions (mm)	390 (H) x 290 (W) x 350 (D)
Weight	10.25 kg
Grinding Stone Dimensions	150 dia x 20 mm thickness (12.7 mm bore)
Rated Voltage / Frequency	230 V / 50 Hz
Motor Wattage	S1: 250W, S2: 30 mins 370W
No Load Speed	2980 rpm
Duty Cycle Classification	S2 (30 minutes on in any 60 minutes)
No load belt speed	15.6 m/s
Belt Length	686 mm
Belt Width	50 mm
	19

## **DECLARATION OF CONFORMITY-UK**

## UK CA



Hemnall Street, Epping, Essex CM16 4LG

#### **DECLARATION OF CONFORMITY**

This is an important document and should be retained.

We hereby declare that this product(s) complies with the following statuary requirement(s):

Electromagnetic Compatibility Regulations 2016

Supply of Machinery (Safety) Regulations 2008

The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012

#### The following standards have been applied to the product(s):

EN 55014-1:2017, EN 55014-2:2015, EN IEC 61000-3-2:2019, EN 61000-3-3:2013+A1:2019, IEC 62841-1:2014, EN 62841-14:2015, IEC 62841-3-4:2016+A1:2019, EN 62841-3-4:2016+A11:2017+A12:2020, EN 62321-1:2013, EN 62321-2:2014, EN 62321-3-1:2014, EN 62321-4:2014, EN 62321-5:2016, EN 62321-6:2015, EN 62321-7-1:2015, EN 62321-7-2:2017, EN 62321-8:2017

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned legislation has been compiled and is available for inspection by the relevant enforcement authorities.

#### The UKCA mark was first applied in: 2022

Bench Grinder with Sanding Belt

CBG6SC N/A 02/08/2022

Product Description:
Model number(s):
Serial / batch Number:
Date of Issue:

Signed:

		1	1.	
	1	N	11/	$\cap$
	IN	nH	Unter	/
	XW	nu	and	Ľ.
1				

J.A. Clarke Director

CBG6SC UKCA Clarke DOC 080222

Page 1 of 1

## **DECLARATION OF CONFORMITY-CE**

CE	Clarke
	INTERNATIONAL
	Fitzwilliam Hall, Fitzwilliam Place, Dublin 2
	DECLARATION OF CONFORMITY
Th	is is an important document and should be retained.
We hereby declare that	at this product(s) complies with the following directive(s):
2014/30/EU E	Electromagnetic Compatibility Directive
2006/42/EC N	Nachinery Directive
	Restrictions of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Directive
The following standar	ds have been applied to the product(s):
EN 55014-1:2017	7, EN 55014-2:2015, EN IEC 61000-3-2:2019, EN 61000-3-3:2013+A1:2019,
IEC 62841-1:201	4, EN 62841-14:2015, IEC 62841-3-4:2016+A1:2019,
EN 62841-3-4:20	16+A11:2017+A12:2020, EN 62321-1:2013, EN 62321-2:2014, EN 62321-3-1:2014,
EN 62321-4:2014	4, EN 62321-5:2016, EN 62321-6:2015, EN 62321-7-1:2015, EN 62321-7-2:2017,
EN 62321-8:2017 The technical documer aforementioned directiv	itation required to demonstrate that the product(s) meet(s) the requirement(s) of the equirement(s) of the equirement enforcemer
authorities.	
	The CE mark was first applied in: 2022
Product Description:	Bench Grinder with Sanding Belt
Model number(s):	CBG6SC
Serial / batch Number:	N/A
Date of Issue:	02/08/2022
Signed:	Johnblande
	J.A. Clarke
	Director
	80222 Page 1 of 1

## **USEFUL CLARKE PRODUCTS**













#### CFWB1 Folding Workbench

- 770mm working height
- Supports loads up to 150kg

**CMFT220** 

control

Multi Tool with

Accessory Kit

Includes sanding pad, 3

side handle for extra





#### **100kg Boltless Steel Shelving** Tough steel frame Quick and easy assembly

**CSM5100BL** 

Dims (WxDxH): 900 x 400 x 1800mm

#### CMFT300QR **Multi Tool with Quick Release** & Accessory Kit

 Includes sanding pad, 3 sanding sheets, 2 cutting blades & scraper blade

#### **CR1200** 1200W Router

- Maximum plunge depth: 55mm
- Dust extraction facility

#### **SV2 Clear** Moulded **Flip Visor**

- Full face visor
- Conforms to EN66

#### **CHT874** 8 Piece Wood **Turning Chisel** Set

- Coated wooden handles
- Hardened and
- tempered steel blades
- **CMS210S 210mm Sliding** Mitre Saw
- Max depth of cut 210mm
- Laser cutting guide

#### 18V Li-ion Nailer/Stapler Average drive speed: 60 nails/min

CONSN18LiC

18V 2.0Ah power pack Includes battery charger & carrying case

#### CMPS2 Multi-Purpose Sharpener

Sharpens 3 – 10mm drills, 6-51mm wide chisels & plane blades

#### **CWL1000B** 1000mm Wood Lathe

• 4 speed

**CMS250S** 

**Mitre Saw** 

250mm

Includes tool rest, tail stock, drive centre, face plate & 3 chisels

**250mm Sliding** 

Max. depth of cut: 85mm

Max. cross cut capacity:

Laser cutting guide





## **USEFUL CLARKE PRODUCTS**





# 0208 988 7400

Parts Enquiries Parts@clarkeinternational.com

**Servicing & Technical Enquiries** Service@clarkeinternational.com

SALES: UK 01992 565333 or Export 00 44 (0)1992 565335